



**BGS Q4240L FLUID END
PARTS LIST**

ITEM NO.	PART NUMBER	QTY	PART DESCRIPTION	ITEM NO.	PART NUMBER	QTY	PART NAME
===== FLUID END =====				===== PLUNGERS =====			
608	BGS 180-16500-220	5	GREASE FITTING (Omit w/Lubricator	735	BGS 002-028496-999	5	2-3/4" WHEATALOY
612	BGS 001-024959-XXX	5	ADAPTER (B=316, S=236, SS=278)		BGS 002-028497-999	5	3" WHEATALOY
620	BGS 133-034010-286	12	NUT		BGS 002-028498-999	5	3-1-4" WHEATALOY
640	BGS 002-028452-XXX	10	CYLINDER HEAD (B=316, D=351)		BGS 002-028499-999	5	3-3/8" WHEATALOY
641	BGS 110-000244-200	10	O-RING	736	BGS 002-028500-999	5	2-3/4" CERAMIC
654	BGS 170-034002-405	1	PLUG		BGS 002-028501-999	5	3" CERAMIC
680	BGS 001-028470-402	5	PONY ROD		BGS 002-028502-999	5	3-1-4" CERAMIC
681	BGS 001-007986-201	5	BAFFLE DISC		BGS 002-028503-999	5	3-3/8" CERAMIC
* 685	BGS 002-028270-405	1	NAMEPLATE	===== VALVES =====			
* 686	BGS 126-004014-405	4	DRIVE SCREW	800	BGS 998-016330-012	10	CELCON DISC/ Brz ASSEMBLY
* 693	BGS 002-025720-231	1	SPANNER WRENCH	EACH ASSEMBLY CONSISTS OF THE FOLLOWING ITEMS:			
===== FORGED FLUID END =====				801	BGS 001-003591-316	1	SEAT
600	BGS 008-25004-XXX	1	BODY (B=315, S=250)	802	BGS 001-010975-320	1	CELCON DISC
618	BGS 253-034135-271	12	STUD	803	BGS 001-008734-362	1	SPRING
650	BGS 008-025006-220	1	SUCTION MANIFOLD	804	BGS 186-170058-365	1	SLEEVE
651	BGS 204-000165-206	5	GASKET	805	BGS 001-005735-316	1	RETAINER
652	BGS 100-034200-273	20	CAP SCREW	806	BGS 150-012013-306	1	LOCK NUT
671	BGS 002-024957-250	1	WN FLANGE (S)	800	BGS 998-016330-013	10	CELCON DISC/SS ASSEMBLY
672	BGS 002-024958-250	1	BLIND FLANGE (S)	EACH ASSEMBLY CONSISTS OF THE FOLLOWING ITEMS:			
673	BGS 001-024960-200	2	GASKET	801	BGS 001-003591-261	1	SEAT
674	BGS 102-034234-271	8	STUD	802	BGS 001-010975-320	1	CELCON DISC
675	BGS 133-034010-286	8	NUT	803	BGS 001-008734-362	1	SPRING
===== CAST FLUID END =====				804	BGS 186-170058-365	1	SLEEVE
600	BGS 008-025003-XXX	1	BODY (B=316, D=351)	805	BGS 001-005735-261	1	RETAINER
618	BGS 102-034234-271	12	STUD	806	BGS 150-012013-278	1	LOCK NUT
===== GLAND NUT =====				810	BGS 001-027952-999	10	ABRASIVE INSERT/SS ASSEMBLY
697	BGS 001-014155-XXX	5	GLAND NUT (B=301, D=351)	EACH ASSEMBLY CONSISTS OF THE FOLLOWING ITEMS:			
===== THROAT BUSHING =====				811	BGS 001-027952-001	1	SEAT
705	BGS 001-024973-XXX	5	2-3/4" T	812	BGS 001-027952-002	1	O-RING
	BGS 001-025961-XXX	5	3" B=302	813	BGS 001-027952-003	1	BODY
	BGS 001-025962-XXX	5	3-1/4" S=235	814	BGS 001-027952-004	1	POLYURETHANE INSERT
	BGS 001-024976-XXX	5	3-3/8" L	815	BGS 001-027952-005	1	SPRING
				817	BGS 001-027952-006	1	RETAINER
===== LANTERN RING =====				822	BGS 998-016331-031	10	SS FORMED DISC/SS ASSEMBLY
706	BGS 001-024972-XXX	5	2-3/4" T	EACH ASSEMBLY CONSISTS OF THE FOLLOWING ITEMS:			
	BGS 001-011195-XXX	5	3" B=302	823	BGS 001-021146-261	1	SEAT
	BGS 001-011197-XXX	5	3-1/4" S=235	824	BGS 001-021142-263	1	FORMED DISC
	BGS 001-024975-XXX	5	3-3/8" L	825	BGS 001-021144-362	1	SPRING
===== FOLLOWER =====				826	BGS 001-021145-263	1	SLEEVE
707	BGS 001-024974-XXX	5	2-3/4" T	827	BGS 001-021143-278	1	RETAINER
	BGS 001-011188-XXX	5	3" B=302	828	BGS 150-012013-278	1	LOCK NUT
	BGS 001-011190-XXX	5	3-1/4" S=235	829	BGS 102-012218-263	1	STUD
	BGS 001-024977-XXX	5	3-3/8" L	===== OPTIONAL COMPONENTS =====			
===== PACKING SETS =====				FORGED FLUID END COMPANION FLANGES			
723	BGS 437-234438-395	5	2-3/4" STYLE 255	657	BGS 190-060151-250	1	SLIP-ON FLANGE (S)
	BGS 437-300438-395	5	3" STYLE 255	658	BGS 192-060151-250	1	BLIND FLANGE (S)
	BGS 437-314312-395	5	3-1/4" STYLE 255	659	BGS 204-000054-206	2	GASKET
	BGS 437-338312-395	5	3-3/8" STYLE 255	660	BGS 104-034400-286	16	STUD
720	BGS 218-234318-370	5	2-3/4" STYLE 838	661	BGS 133-034010-286	32	NUT
	BGS 218-300281-370	5	3" STYLE 838	CAST FLUID END COMPANION FLANGES			
	BGS 218-314214-370	5	3-1/4" STYLE 838	657	BGS 190-060151-250	1	SLIP-ON FLANGE (S)
	BGS 218-338214-370	5	3-3/8" STYLE 838	658	BGS 192-060151-250	1	BLIND FLANGE (S)
730	BGS 430-234378-398	5	2-3/4" STYLE 1059-4	659	BGS 204-000054-206	2	GASKET
	BGS 430-300358-398	5	3" STYLE 1059-4	660	BGS 100-034200-273	16	CAP SCREW
	BGS 430-314300-398	5	3-1/4" STYLE 1059-4	671	BGS 190-030601-250	1	SLIP-ON FLANGE (S)
				672	BGS 192-030601-250	1	GLIND FLANGE (S)

**BGS Q4240L FLUID END
PARTS LIST**

ITEM NO.	PART NUMBER	QTY	PART DESCRIPTION	ITEM NO.	PART NUMBER	QTY	PART NAME
	BGS 430-338319-398	5	3-3/8" STYLE 1059--4	673	BGS 204-000034-206	2	GASKET
				674	BGS 100-034212-273	16	CAP SCREW
730	BGS 430-234378-398	5	2-3/4" STYLE 1059--4	===== OPTIONAL TOOLS =====			
	BGS 430-300358-398	5	3" STYLE 1059--4	* 889	BGS 001-027585-999	1	CYLINDER HEAD HAMMER WRENCH
	BGS 430-314300-398	5	3-1/4" STYLE 1059--4	* 890	BGS 998-Q4240L-091	1	VALVE SEAT PULLER (ITEM 811)
	BGS 430-338319-398	5	3-3/8" STYLE 1059--4		BGS 998-Q4240L-092	1	VALVE SEAT PULLER (ITEM 801)

===== REPA CEMENT RING SETS (2 RINGS PER SET) =====

729	BGS 430-234114-999	5	2-3/4" STYLE 1059--1
	BGS 430-300100-999	5	3" STYLE 1059--1
	BGS 430-314034-999	5	3-1/4" STYLE 1059--1
	BGS 430-338058-999	5	3-3/8" STYLE 1059--1

MATERIALS AVAILABLE (XXX)
 B = BRONZE
 D = DUCTILE IRON
 S = STEEL
 SS = STANLESS STEEL

NOTE: WHEN ORDERING PARTS, GIVE:
 1) PUMP SERIAL NUMBER
 2) PUMP MODEL NUMBER
 3) PART NUMBER
 4) QUANTITY
 5) PART NAME
 6) ITEM NUMBER

* NOT SHOWN ON PARTS DRAWING